

## TAPICER 65

### PRODUCT

Upholstery purpose adhesive based on high synthetic rubber, synthetic resins and modifiers in organic solvents.

### APPLICATION

Adhesive intended for gluing polyurethane and polyester sponge, woven fabric, felt, jute, furniture rubber, carpets and other upholstery materials to base made of metal, concrete, raw and lacquered wood and wood based materials.

### PROPERTIES

- for one- and double-sided application
- high dry mass content
- quickly attains initial durability
- creates flexible joint
- short open time
- does not deform materials glued

### TECHNICAL DATA

No.	Inspected property	Requirements
1.	Dry mass	65% ± 3%
2.	Viscosity (Brookfield's method)	1,100 ± 100 mPas
3.	Specific gravity	ca. 0,8 g/cm <sup>3</sup>
4.	Colour	light yellow
5.	Open time	ca. 6 minutes
6.	Tear off strength (PU foam – PU foam)	degradation of the PU foam on at least 50% of the surface

### INDICATIONS FOR APPLICATION

Mix thoroughly prior to use. The temperature of the materials glued and the adhesive shall be 18 – 25°C. Apply adhesive with a spray gun one-sided on flat surfaces and double-sided on high stress materials. Join the materials glued and press before the lapse of the open time.

Recommended jet diameter: 1.0 – 2.5 mm at spraying pressure 4 – 6 bars.

Adhesive efficiency 70 – 100 g/m<sup>2</sup>.

### STORAGE

Store in original packaging in dry, cool rooms (5-25 °C) up to 6 months.

### PACKAGING

As requested by the customer.